NOTICE

Weight and balance or operating limitation changes shall be entered in the appropriate aircraft record. An alteration must be compatible with all previous alterations to assure continued conformity with the applicable airworthiness requirements.

N356MA //-28-07

Nationality and Registration Mark

8. Description of Work Accomplished

Removed the existing OEM landing light and taxi light from the left wing leading edge. Installed the XeVision 50 Watt 5300 lumens High Intensity Discharge (HID) landing light and taxi light in to the existing positions. The XV3A thin HID ballasts were attached to the inside bottom of the left wing using the click bond stud kit P/N XVCBS-2 provided by the MFG. No holes were drilled in to the structure of the wing. The existing landing light and taxi light switches and wiring were reused. Removed the 5amp "LANDING LIGHT" Circuit breaker and installed a 10 amp circuit breaker in its place. Removed the taxi light wiring only from the "TAXI/MAP" 5amp breaker and installed a 10amp Circuit breaker in a spare hole in the circuit breaker panel and ran the "TAXI" light wires to it and labeled "Taxi". The existing MAP C/B was replaced with a 3amp breaker. The MFG supplied HID wiring from the ballasts were routed directly to the lamps and secured. All work was performed IAW AC43.13-18, ch 11 (Sec 3) PAR. 11-31, 32, 37 (Sec 4) PAR. 11-48 and the XeVision installation instructions. Recalculated weight and balance. Ammended equipment list.

The following are ICA for the above referenced installation on this airframe.

- Introduction: This installation was accomplished in order to gain better landing and taxi light illumination, and to have increased service life of the landing and taxi lights.
- 2. Description: Removed the OEM landing lights and installed XeVision lights
- Control operation: These lights are controlled with the existing OEM landing and taxi light switches. No special procedures required.
- 4.Servicing information: The components are not field repairable and must be replaced with approved components.
- Maintenance Instructions: This lighting system is to be maintained IAW FAR Part 43.13. Inspections are to be performed IAW FAR Part 43.15.
- Troubleshooting info: If the Circuit breaker pops, replace the ballast unit. If the light does not illuminate, remove the lamps or ballast, verify function and replace as necessary. Bench testing must be accomplished IAW XeVision installation and operation instructions which contains warnings on bench testing.
- 7. Removal and replacement Info: The HID lamps are removed and installed in the same manner as the OEM lamps. The ballast is attached with click bonds fasteners, incorporating 3 studs with standard nuts. The wire harness between the ballast and lamps can be removed per the XeVision installation instructions.
- Diagrams: Access to the lamps is through the leading edge landing light lens. Access to the ballast is through the removal of the left wing tip assembly. No diagrams required. Refer to the Aircrafts Maintenance Manual.
- 9. Special inspection requirements: N/A
- 10. Application of protective treatments: N/A
- 11. Special hardware: N/A
- 12. Special tools: N/A
- 13. Commuter category: N/A
- 14. Recommended overhaul periods: N/A
- 15. Airworthiness limitations: None
- Revision: To revise these current instructions for Continued Airworthiness, a letter must be submitted to the local FSDO with a copy of the revised ICA.
- 17. Implementation and record keeping: These instructions for Continued Airworthiness are to be placed in the aircraft permanent records and referred to during aircraft systems inspection and maintenance.

----- END --

ACCEPTED

Signature PONTSDC13

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US Department
of Transportation
Federal Aviation
Administration

MAJOR REPAIR AND ALTERATION (Airframe, Powerplant, Propeller, or Appliance)

Form Approved OMB No. 2120-0020 11/30/2007	Electronic Tracking Number
	For FAA Use Only

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