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TRADE WINDS AVIATION

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NOTICE

Weight and balance or operating limitation changes shall be entered in the appropriate aircraft record. An alteration must be compatible with all previous alterations to assure continued conformity with the applicable airworthiness requirements.

8. Description of Work Accomplished

(If more space is required, attach additional sheets. Identify with aircraft nationality and registration mark and date work completed.)

- 1. INTRODUCTION: THE ORIGINAL LANDING LIGHTS, TWO GE-4591 ARE PAR36 INCANDESCENT SEALED BEAM LAMPS TOGETHER DRAWING 200W AT 28V (7.1 AMPS) AND HAS AN AVERAGE LIFE OF 25 HOURS.
- 2. DESCRIPTION: THIS SYSTEM HAS BEEN REPLACED WITH TWO ZENON GAS HIGH INTENSITIY DISCHARGE LAMPS WITH AN EXPECTED LIFE OF OVER 5 YEARS TOGETHER DRAWING 50 WATTS (3.7 AMPS). PARTS INCLUDED IN THIS INSTALLATION ARE TWO PAR36 LAMP HOUSINGS, A PHILIPS XENDRIVE XLD924 BALLAST (LANDING LIGHT), AN AERO VISIONS INTERNATIONAL, INCL XV1-289 BALLAST (TAXI LIGHT) WHICH IS ALSO MANUFACTURED BY PHILIPS AND HAS THE SAME ELECTRICAL PROPERTIES AS THE XLD924 BALLAST. BOTH BULBS ARE PHILIPS ZENTRON D1S BULBS, AND BOTH BULB STARTERS ARE PHILIPS XENSTART XLS 1924S STARTERS. THE LAMP HOUSING UTILIZES THE EXISTING AIRCRAFT MOUNTING SCHEME WITH NO MODIFICATION OTHER THAN SOME LIGHT FILING TO FIT.

THE BALLASTS ARE MOUNTED ON THE LOWER FORWARD ENGINE COWLING ADJACENT TO THE LANDING LIGHTS.
INSTALLATION DONE USING AC43.13-2A, FIGURE 3.6 AS A GUIDE WITH RESPECT TO USE OF A REINFORCING DOUBLER OF THE
SAME THICKNESS AND TYPE MATERIAL AS THE EXISTING SKIN. BALLASTS ARE MOUNTED USING AN525-10R10 STRUCTURAL
SCREWS, AN960 WASHERS, AND MS21044-N3 NUTS.

CIRCUIT PROTECTION IS THE EXISTING AIRCRAFT LANDING LIGHT CIRCUIT BREAKER RATED AT 10AMPS.

BASIS FOR PARTS ELEGIBILITY: SUPPLEMENTAL TYPE CERTIFICATE SA02041AT CURRENTLY UTILIZES SIMILAR PARTS AS PART OF THEIR APPROVED AIRCRAFT LIGHTING SYSTEM.

- CONTROL, OPERATION INFORMATION: LAMP IS CONTROLLED WITH THE EXISTING AIRCRAFT LANDING AND TAXI LIGHT SWITCHES AND THERE ARE NO SPECIAL PROCEDURES.
- 4. SERVICING INFORMATION: COMPONENT PARTS ARE NOT FIELD REPAIRABLE AND MUST BE REPLACED WITH SERVICEABLE COMPONENTS.
- 5. MAINTENANCE INSTRUCTIONS: LIGHT SYSTEM IS TO BE MAINTAINED IN ACCORDANCE WITH FAR PART 43.13. INSPECTIONS ARE TO BE PERFORMED IN ACCORDANCE WITH FAR PART 43.15. WIRING IS TO BE INSPECTED AT SCHEDULED ANNUAL OR 100 HOUR INSPECTIONS IN ACCORDANCE WITH AC43.13-18 CHAPTER 11, SWITCH IS TO BE MAINTAINED IN ACCORDANCE WITH APPLICABLE AIRCRAFT SERVICE PUBLICATIONS.
- 6. TROUBLE SHOOTING INFORMATION: TROUBLE SHOOTING OF ELECTRICAL WIRING IS TO BE DONE IN ACCORDANCE WITH ACCEPTED PRACTICES WITH THE POWER TO THE UNIT TURNED OFF TO AVOID POSSIBLE SHOCK ON THE HIGH VOLTAGE WIRES FROM THE POWER SUPPLY TO THE LAMP STARTER UNIT.
- 7. REMOVAL AND REPLACEMENT INFORMATION: THE PAR36 LAMP HOUSING IS REMOVED AND REPLACED IN THE SAME MANNER AS THE ORIGINAL LAMP AND SHOULD BE DONE IN ACCORDANCE WITH THE APPLICABLE AIRCRAFT SERVICE PUBLICATIONS. THE POWER SUPPLY IS MOUNTED TO THE LOWER FORWARD ENGINE COWLING ADJACENT TO THE EXISTING LANDING LIGHTS WITH AN525-10R10 SCREWS AND MS21044-N3 NUTS USING STANDARD TORQUE VALUES. WIRING IS INSTALLED IN ACCORDANCE AC43.13-1B CHAPTER 11.
- 8. DATA: AC43.13-18 PARAGRAPH 7-40 FOR TORQUE VALUES OF MOUNTING HARDWARE. AC43.13-18 CHAPTER 11 FOR INSPECTION AND CARE OF ELECTRICAL SYSTEMS. AIRCRAFT SERVICE MANUAL OR APPROPRIATE SERVICE PUBLICATIONS FOR MAINTENANCE OF SWITCH AND AIRCRAFT WIRING.
- 9. REVISION: IF IT BECOMES NECESSARY TO REVISE THE INSTRUCTIONS FOR CONTINUED AIRWORTHINESS A LETTER WILL BE SUBMITTED TO THE LOCAL FLIGHT STANDARDS DISTRICT OFFICE WITH A COPY OF THE REVISED FORM 337 AND REVISED INSTRUCTIONS FOR CONTINUED AIRWORTHINESS. THE FAA INSPECTOR ACCEPTS THE CHANGES BY SIGNING BLOCK 3 AND INCLUDING AN ACCEPTANCE ENDORSEMENT. A MAINTENANCE ENTRY WILL THEN BE MADE IN THE AIRCRAFT RECORDS IDENTIFYING THE REVISION, ITS LOCATION, DATE OF THE 337 FORM.
- 10. IMPLEMENTATION AND RECORDKEEPING: THESE INSTRUCTIONS FOR CONTINUED AIRWORTHINESS ARE TO BE PLACED IN THE AIRCRAFT PERMANENT RECORDS AND REFERED TO DURING AIRCRAFT / SYSTEM INSPECTIONS AND MAINTENANCE. A MAINTENANCE ENTRY HAS BEEN MADE IN THE AIRCRAFT LOG BOOK REFERING TO THESE INSTRUCTIONS FOR CONTINUED AIRWORTHINESS. AIRCRAFT WEIGHT AND BALANCE AND EQUIPMENT LIST HAVE BEEN UPDATED.



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