

U.S. Department

FAA Form 337 (10-06)

## MAJOR REPAIR AND ALTERATION

(Airframe, Powerplant, Propeller, or Appliance)

Form Approved OMB No.2120-0020 11/30/2007 Electronic Tracking Number

For FAA Use Only

Federal Aviation Administration										
instructions a	nd disposi	or type all ention of this for U.S.C. 46301	tries. See Title CFR 43 m. This report is require (a)).	.9, P ed by	art 43 Appe / law (49 U.	ndix B, and AC 43. S.C. 44701). Failu	9-1 (or si	ubsequer ort can re	nt revision sult in a ci	thereof) for vil penalty for
1. Aircraft  Nationality and Registration Mark N2725V  Make Cessna										
					holladingo	Model 177RG			Series	
2. Owner	A CONTRACTOR OF THE PARTY OF TH	As shown on regis A Boyles		Address (As shown on registration certificate)  Address 7131 Rothland St City Dallas State 1 Zip 75227-1833 Country USA						
			3. F	or F	AA Use Onl	The alteration of applicable airw	or repair	irlansir.		omnties with th
						use only on the inspection by a	above.	euthorize		is approved to subject to confo
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		APPLIANCE	Type  Manufacturer							
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A. Agency's	Name and	d Address			B. Kind of					
Name Efinger Aviation & Maint					U.S. Certifica	U.S. Certificated Mechanic			Manufacturer	
Address 554 Aviator Dr					Foreign Certi	cated Mechanic		C. C	C. Certificate No.	
City         FT. Worth         State TX           Zip         76179-5434         Country         USA					Certificated Repair Station  Certificated Maintenance Organization			0070	200550	
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## NOTICE

Weight and balance or operating limitation changes shall be entered in the appropriate aircraft record. An alteration must be compatible with all previous alterations to assure continued conformity with the applicable airworthiness requirements.

8	Description	of Work	Accomp	lished

(If more space is required, attach additional sheets. Identify with aircraft nationality and registration mark and date work completed.)

9-Dec-2009 N2725V

Nationality and Registration Mark

Cessna Model 177RG S/N 177RG0672

Reg. # N2725V Tach: 5118.9

TTAF: 5118.9

 Installed XeVision™ HID Taxi Lamp System. The Lamp assembly was installed in the original L.H. Cowling lamp position without changes to the factory components.

Wiring was accomplished to the standards found in the applicable sections of AC43.13-1B to include the following:

Wire selection IAW section 4, EMI section 11-106, Interference test for installed equipment & power input test 11-107

This installation decreases the total electrical load capacity of the original installation.

See attachment for Continued Airworthiness Instruction

No Change to Aircraft Weight & Balance

## Instructions for Continued Airworthiness (ICA)

Cessna 177RG S/N 177RG0672 Reg. #N2725V 9-Dec-2009 System: Airframe

**Introduction:** This document pertains to the installation of XeVision™ HID Taxi Lamp System to replace the original aircraft 100W Taxi Lamp

- 1. Description: The XeVision™ HID Taxi Lamp installation was accomplished in accordance with the standard wiring installation guidelines found in AC43.13-1B. No alteration of the airframe is required apart from removal & installation of the original Taxi Lamp and the installation of the Power Supply on the Engine side of Firewall adjacent to the Voltage regulator to pre-existing Airframe support brace with standard mounting hardware. The OEM power supply wiring from the Instrument Panel Rocker Switch was utilized. (2ea) Molex Connectors are attached to the Upper Engine mount to allow disconnect during lower cowl removal with standard WDG Clamps & hardware to retain the original Cessna intent for Cowl removal and installation. The harness was attached with the original clamps and hardware to the lower cowling.
- 2. Control, operation information: is the same as original equipment
- Servicing information: In accordance with the applicable Cessna 177RG Maintenance Manual
- 4. **Maintenance Instruction:** The Power Supply Unit or Lamp Assy must be sent back to the manufacturer for any repairs and/or replacement.
- 5. Troubleshooting: No special troubleshooting instructions are applicable
- Removal & replacement information: as specified in the applicable Cessna 177RG
   Maintenance Manual
- 7. Diagrams: No special diagrams are applicable
- 8. Special Inspection requirements: None
- Application of protective treatments: as specified in the applicable Cessna 177RG
   Maintenance Manual
- 10. Data: No special data instructions are applicable.
- 11. List of special tools: None required for this installation
- 12. Commuter Category Aircraft: Not applicable
- 13. Recommended overhaul periods: None required
- 14. Airworthiness limitation section: Not applicable
- 15. **Revision:** Any revisions to this document which supplement or obsolete any of these sections in a substantive manner, affecting airworthiness or operation, will be forwarded to the current owner of the aircraft should the necessity arise. Revision will have been previously accepted by the FAA superseding this (ICA) and the appropriate record maintenance entry will be made in aircraft logbook identifying the revision, changes made, and the date on the FAA form 337.